

## Claims

We claim:

1. A lift belt comprising:

an elastomeric body having a width  $w$  and a  
thickness  $t$  and having a pulley engaging surface;  
the elastomeric body having an aspect ratio  $w/t$   
that is greater than 1;  
a tensile cord contained within the elastomeric  
body and extending longitudinally;  
the pulley engaging surface having a ribbed  
profile; and  
the ribbed profile having a rib with an angle of  
approximately  $90^\circ$ .

2. The lift belt as in claim 1, wherein the tensile  
cord comprises a conductive material having a  
resistance.

3. The lift belt as in claim 2, wherein the resistance  
of the tensile cord varies to indicate a lifting  
belt load.

4. The lift belt as in claim 1 comprising a plurality  
of ribs.

5. The lift belt as in claim 4 having an end.

6. The lift belt as in claim 3 comprising a plurality  
of tensile cords.

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7. The lift belt as in claim 3 further comprising:  
a jacket on a surface opposite the pulley engaging  
surface.

5 8. The lift belt as in claim 7, wherein the jacket  
comprises nylon.

9. The lift belt as in claim 8 wherein a tensile cord  
comprises a metallic material.

10 10. The lift belt as in claim 9 wherein a tensile cord  
comprises steel.

15 11. The lift belt as in claim 1 further comprising:  
an electrical circuit connected to a tensile cord  
for measuring a tensile cord load.

20 12. The lift belt as in claim 1 further comprising:  
an electrical circuit for detecting a tensile cord  
failure.

25 13. An elevator lift system comprising:  
a belt having an elastomeric body having a width  $w$   
and a thickness  $t$  and having a pulley engaging  
surface;  
the elastomeric body having an aspect ratio  $w/t$   
that is greater than 1;  
a tensile cord contained within the elastomeric  
body and extending longitudinally;  
30 the pulley engaging surface having a ribbed  
profile;

the ribbed profile having a rib with an angle of approximately 90°; and  
at least one pulley having a ribbed profile engaged with the pulley engaging surface.

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14. The lift system as in claim 13, wherein the tensile cord comprises a conductive material having a resistance.

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15. The lift system as in claim 14, wherein the resistance of the tensile cord varies according to a lifting belt load.

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16. The lift system as in claim 13, wherein the pulley engaging surface comprises a plurality of ribs.

17. The lift system as in claim 16, wherein the belt has an end.

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18. The lift system as in claim 15 comprising a plurality of tensile cords.

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19. The lift system as in claim 15 further comprising:  
a jacket on a surface opposite the pulley engaging surface.

20. The lift system as in claim 19, wherein the jacket comprises nylon.

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21. The lift system as in claim 18 wherein a tensile cord comprises a metallic material.

22.The lift system as in claim 21 wherein a tensile cord comprises steel.

5 23.The lift system as in claim 13 further comprising:  
an electrical circuit connected to a tensile cord  
for measuring a tensile cord load.

10 24.The lift system as in claim 13 further comprising:  
an electrical circuit for detecting a tensile cord  
failure.

15 25.The lift belt as in claim 1 further comprising  
fibers extending from the pulley engaging surface.

20 26. A lift system comprising:  
a belt having an elastomeric body having a width w  
and a thickness t and having a pulley engaging  
surface;  
the elastomeric body having an aspect ratio w/t  
that is greater than 1;  
a tensile cord contained within the elastomeric  
body and extending longitudinally;  
the pulley engaging surface having a ribbed  
25 profile;  
the ribbed profile having a rib with an angle of  
approximately 90°;  
at least one pulley having a ribbed profile engaged  
with the pulley engaging surface; and  
30 an electric circuit for detecting a tensile cord  
load and for controlling operation of the system.

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27.A method of operating a lift system comprising the steps of:

training a tensile cord over a pulley between a motor and a load;

measuring an electrical resistance of the tensile cord; and

controlling an operation of the motor according to the electrical resistance.

28.A lift belt comprising:

an elastomeric body having a width  $w$  and a thickness  $t$  and having a pulley engaging surface;

the elastomeric body having an aspect ratio  $w/t$  that is greater than 1;

a tensile cord contained within the elastomeric body and extending longitudinally;

the pulley engaging surface having a ribbed profile; and

the ribbed profile having a rib with a rib angle.

29.The lift belt as in claim 28, wherein the tensile cord comprises a conductive material having a resistance.

30.The lift belt as in claim 29, wherein the resistance of the tensile cord varies to indicate a lifting belt load.

31.The lift belt as in claim 28, wherein the rib angle is in the range of approximately  $60^\circ$  to  $120^\circ$ .

32. The lift belt as in claim 28, wherein the rib angle is approximately  $90^\circ$ .

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